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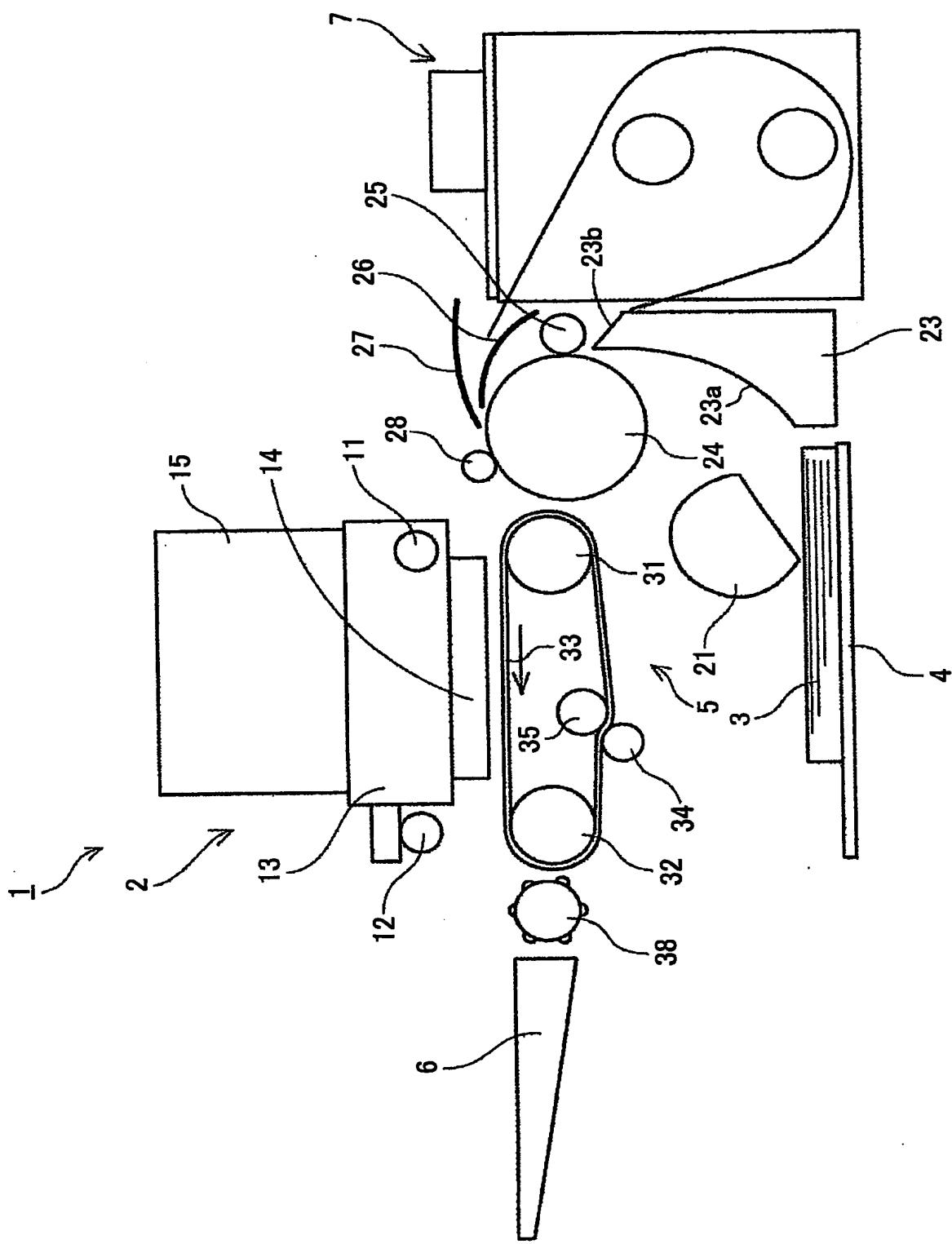
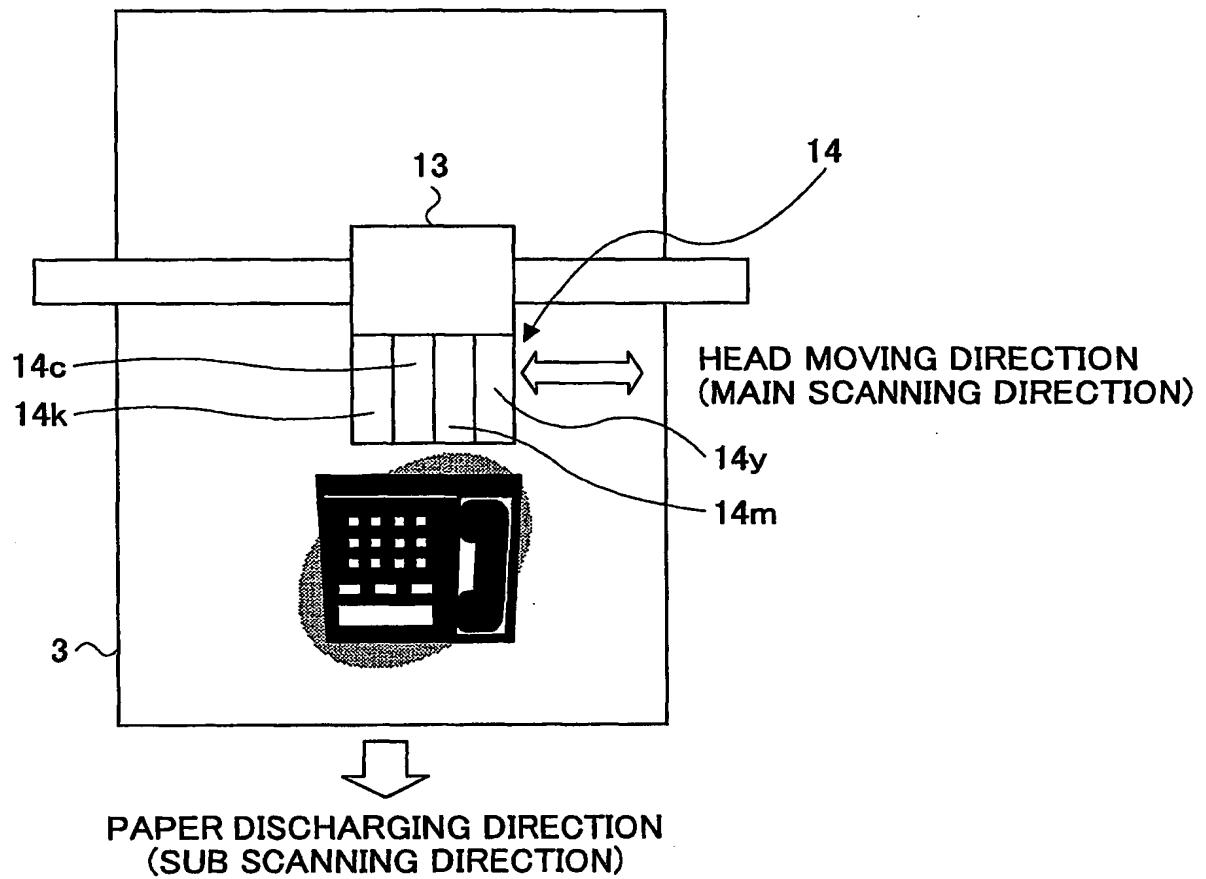


FIG. 1

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FIG.2



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FIG.3

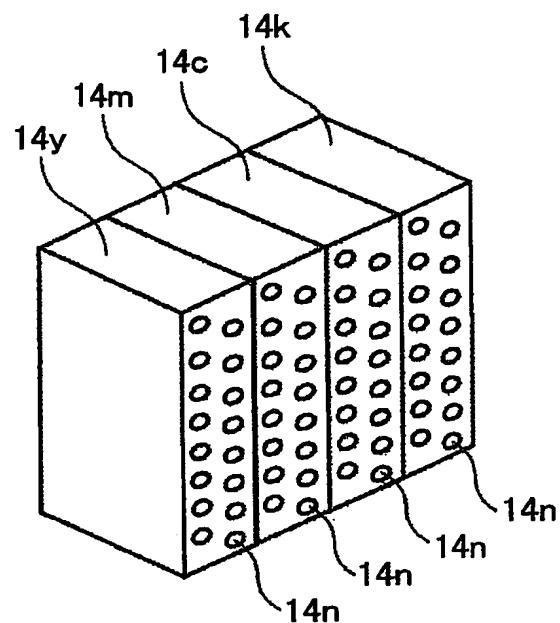
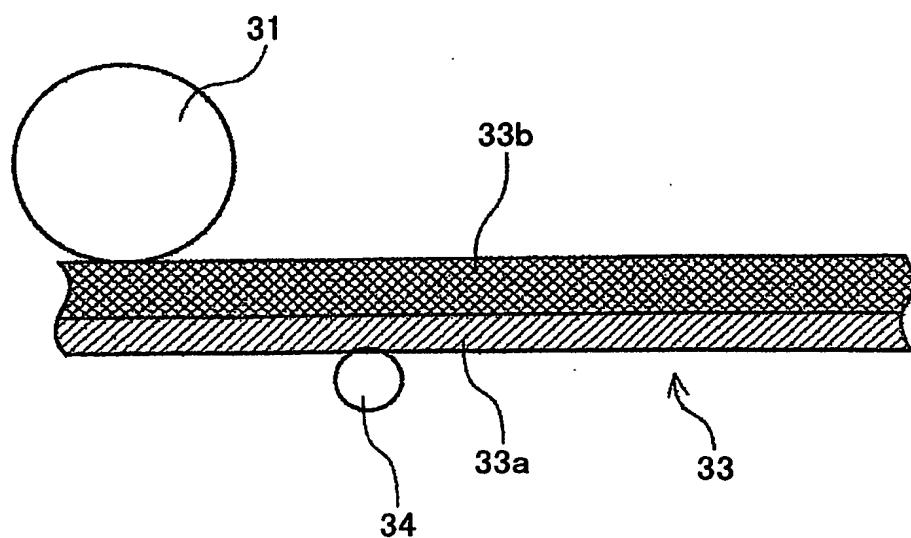
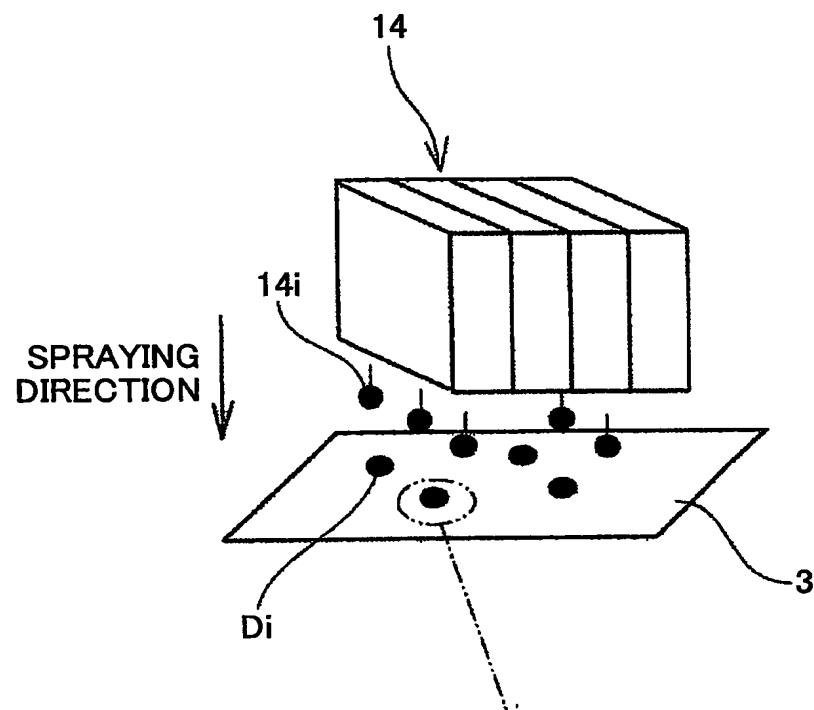
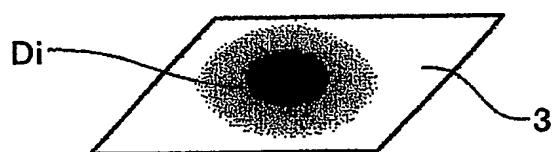


FIG.4

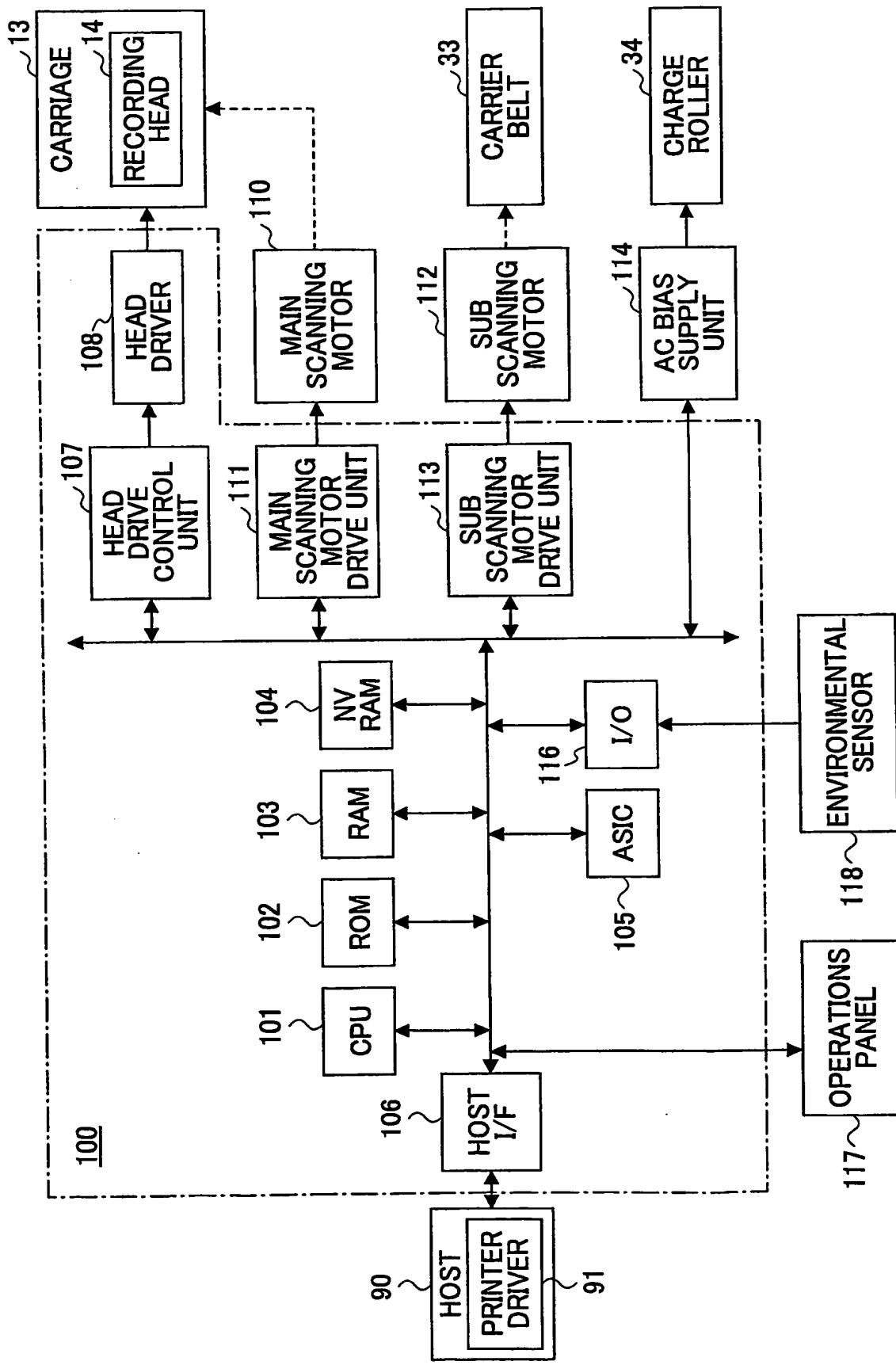


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FIG.5A**FIG.5B**

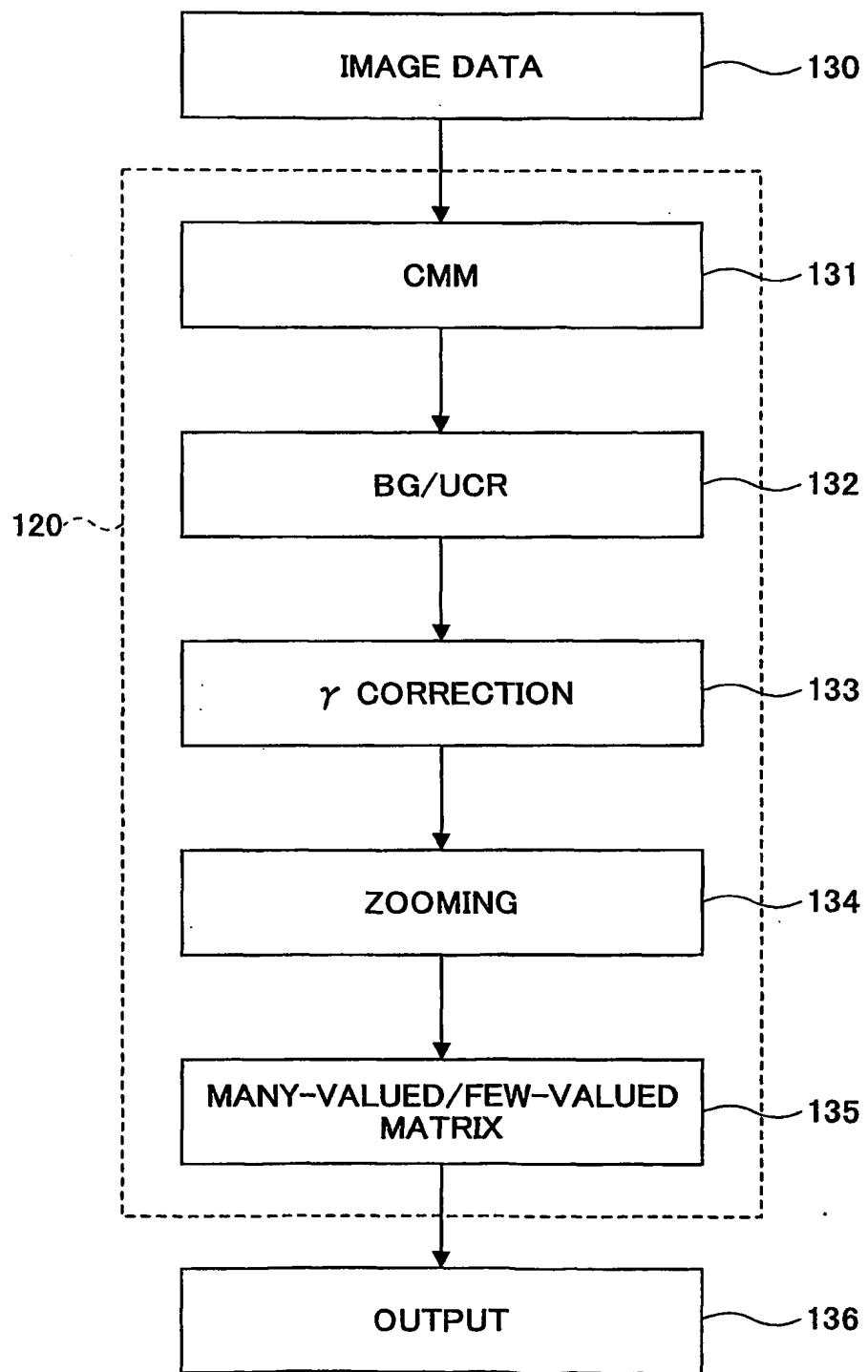
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FIG.6



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FIG.7



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FIG.8

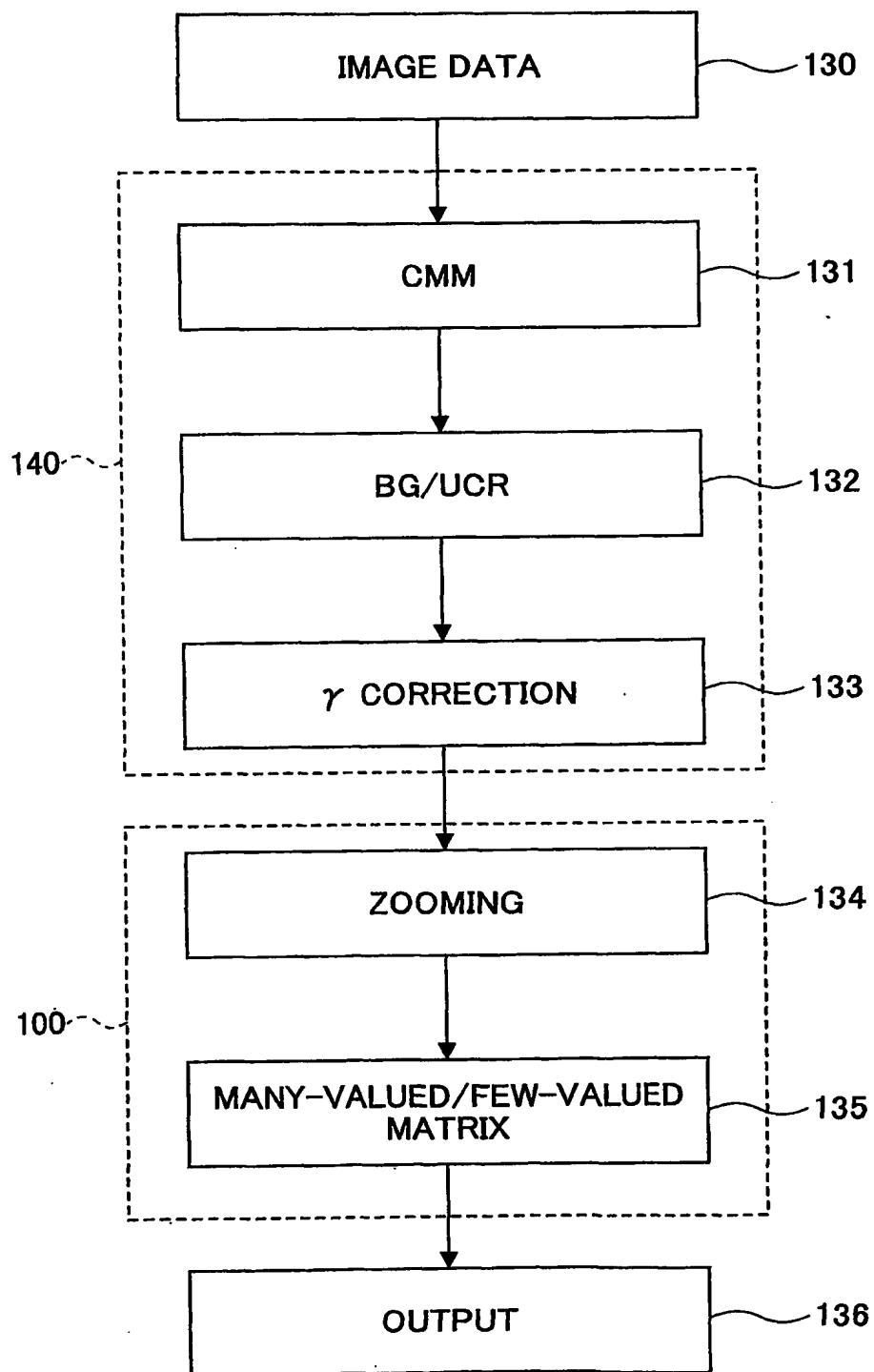
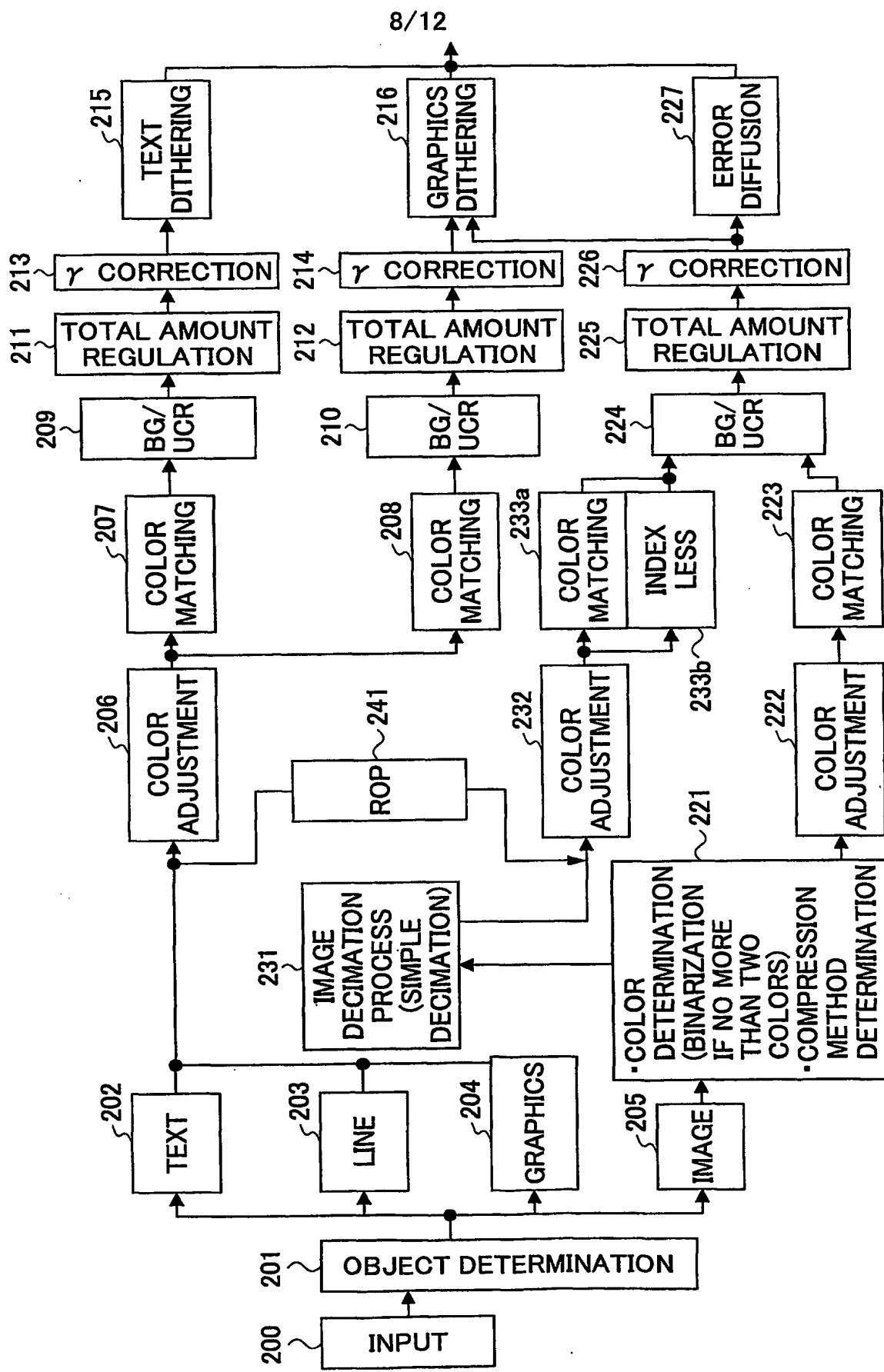


FIG. 9



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FIG.10

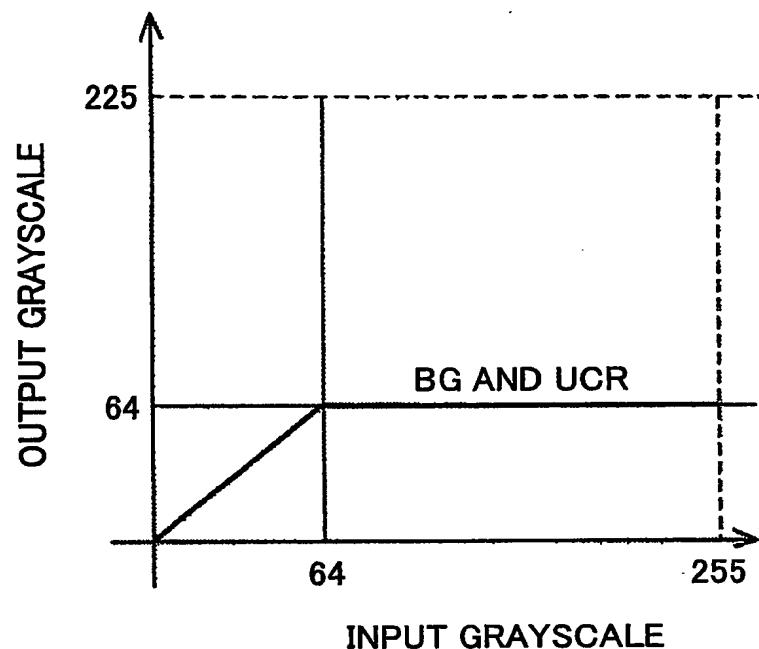
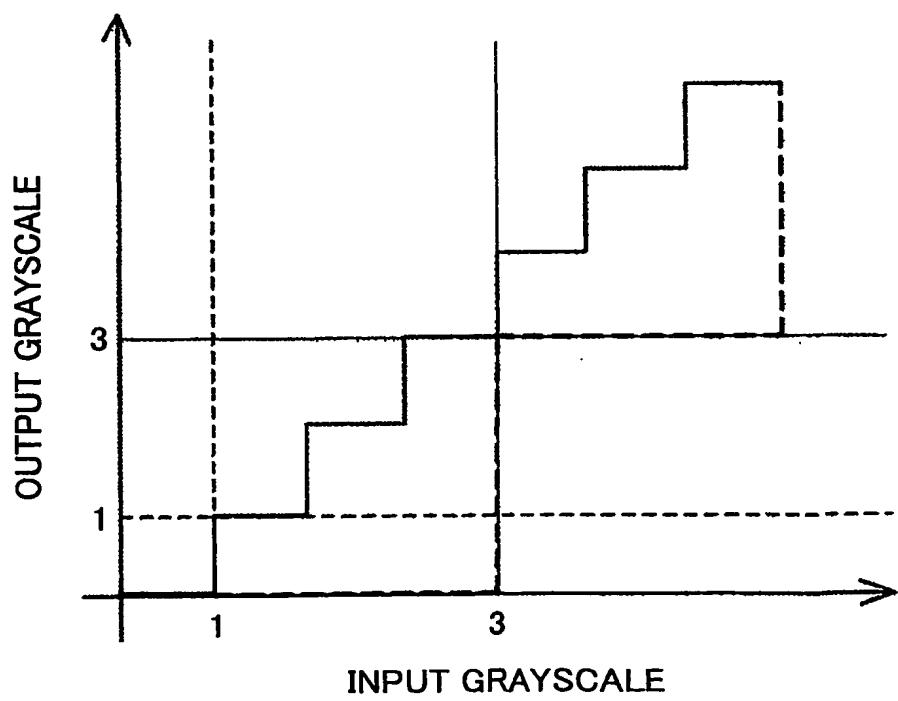
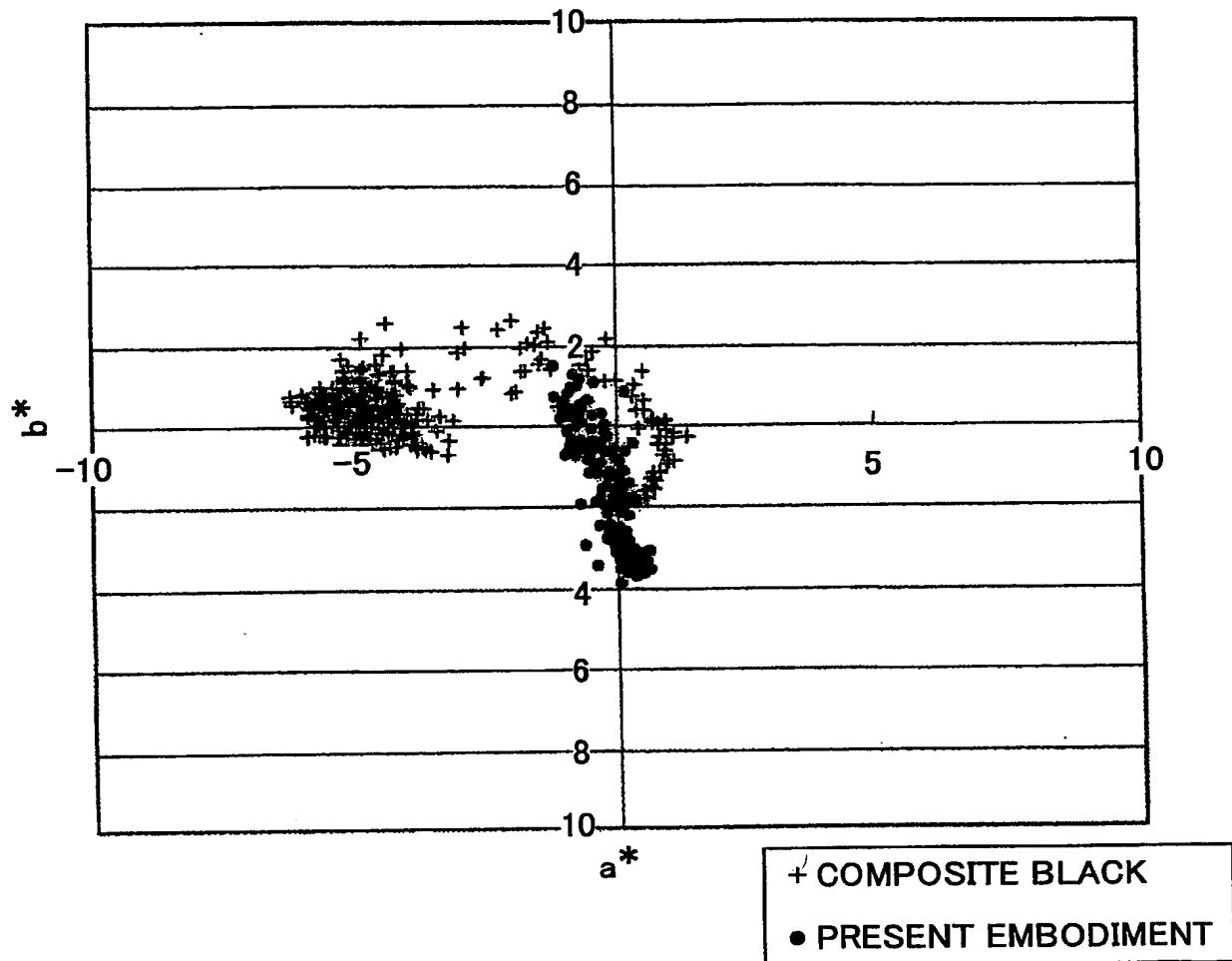


FIG.11



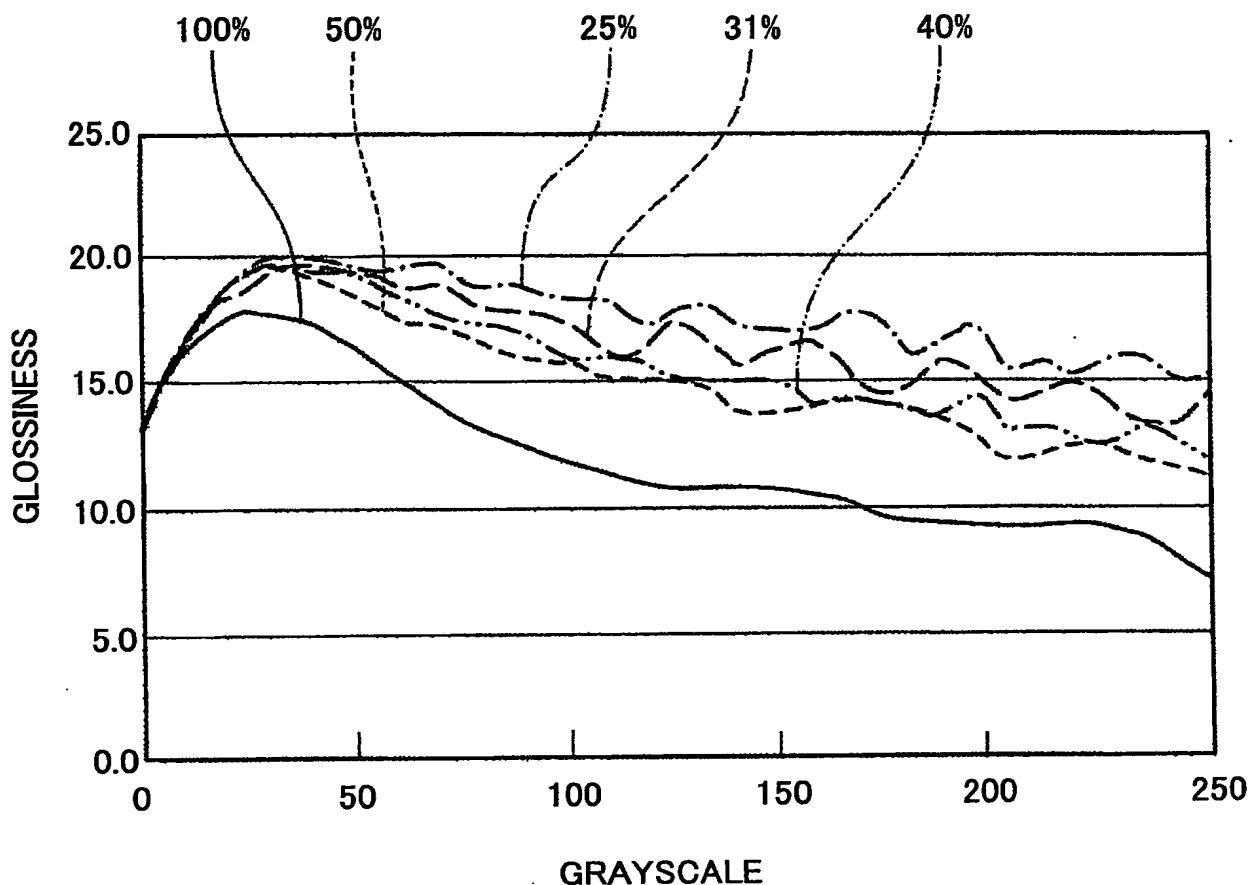
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FIG.12



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FIG.13



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FIG.14

SENSORY EVALUATION

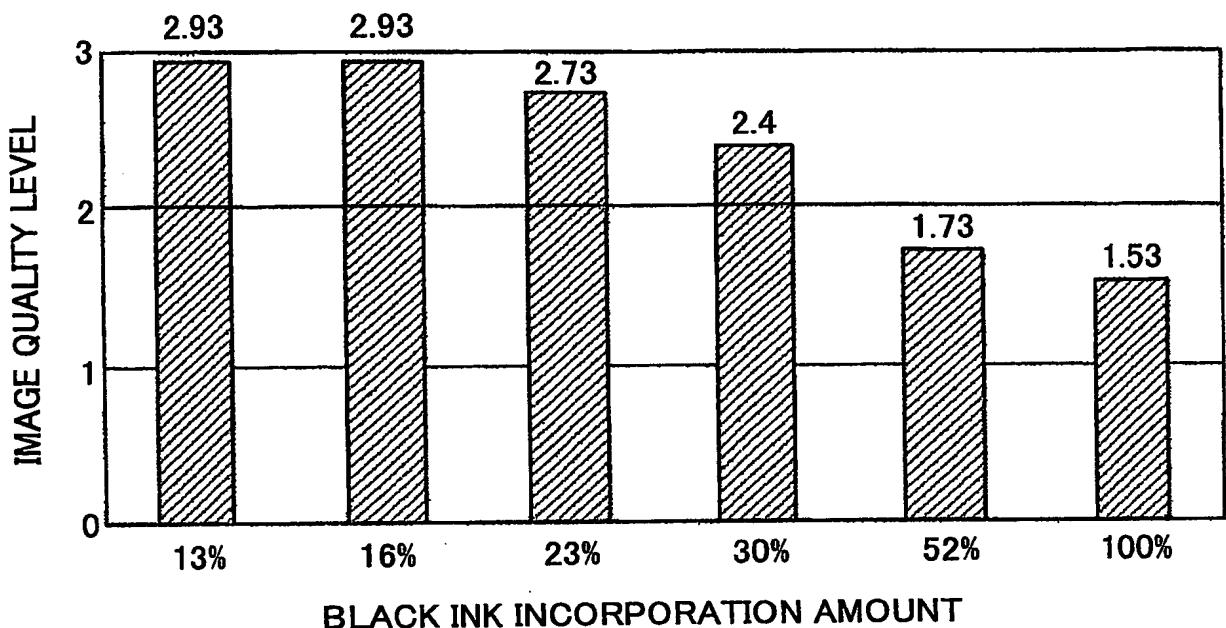


FIG.15

| MAXIMUM BLACK INCORPORATION AMOUNT | GLOSSINESS DIFFERENCE WITH PAPER |
|------------------------------------|----------------------------------|
| 13% | 3.4 |
| 16% | 2.6 |
| 24% | 1.5 |
| 30% | 0.1 |
| 52% | -2.7 |
| 100% | -5.7 |